

Aluminum Full View Paint Finishes

Residential Amarr® Horizon HO1000 and Vista VI1000
Commercial Amarr 3552 and 3582



White
KB-0101-KW
PS-0101-WH

Actual color may vary from sample shown, ask for color sample before ordering



Bone White
KB-0609-KI
PB-0609-BN



Ivory
KB-0611-KJ
PB-0611-IV



Sandstone
KB-0607-KN
PB-0607-SS



Burnt Sun
KB-0612-KT
PB-0612-SU



Sierra Tan
KB-0621-KS
PB-0621-SI



Beige
KB-0603-KE
PB-0603-BE



Light Seawolf Beige
KB-0614-KF
PB-0614-SW



Dove Gray
KB-0615-KX
PB-0615-VG



Slate Gray
KB-0604-KL
PB-0604-SY



Charcoal Gray
KB-0605-KG
PB-0605-CG



Patina Green
KB-0616-KP
PB-0616-AG



Dark Ivy
KB-0617-KK
PB-0617-IG



Hartford Green
KB-0606-KA
PB-0606-HA



Military Blue
KB-0610-KM
PB-0610-MB



Interstate Blue
KB-0623-KU
PB-0623-IB



Colonial Red
KB-0622-KR
PB-0622-CR



Boysenberry
KB-0608-KY
PB-0608-BY



Sage Brown
KB-0620-KO
PB-0620-GO



Quaker Bronze
KB-0602-KQ
PB-0602-DB



Super Black
KB-0601-KB
PB-0601-SB



Carnival Red II*
KP-0726-KD



Classic Copper*
KP-0727-KC



Champagne Pearl*
KP-0728-KH



Pewter*
KP-0729-KZ



Silver*
KP-0730-KV

KB or KP = PVDF finish

PB or PS = POWDER COAT finish

* Special order; longer lead time and price upcharge apply.

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PAINT FINISHES

Amarr aluminum full view doors are available with high-performance PVDF or powder coat finish. PVDF coating (commonly referred to as Kynar®) is known for its resistance to color fade and corrosion and can be produced in almost any custom or RAL color in-house with acceptable lead times. Due to pigmentation some powder coat colors in the yellow, orange, red and purple range offer only limited UV stability and are therefore not offered.

QUALITY

Through the use of a 5-stage chrome pretreatment system and an automated paint line, Amarr high-performance finishes are top quality with consistent results. All PVDF coatings meet or exceed AAMA 2604 standards while power coatings meet or exceed AAMA 2603 standards. With this technology and quality assurance inspections on every job for color, mil thickness, appearance and performance, you can be assured of the best possible finish.

AAMA 2604 Standards

AAMA 2603 Standards

| South Florida Weathering | | |
|--------------------------|---------------------------|-------------------------|
| Color Retention | 5 year - fade = 5 Delta E | 1 year - "slight" fade |
| Gloss Retention | 5 year - 30% retention | N/A |
| Erosion Resistance | 5 year - 10% loss | N/A |
| Chalk Resistance | 5 year - chalk = 8 | 1 year - "slight" chalk |
| Accelerated Testing | | |
| Salt Spray | 3,000 hours | 1,500 hours |
| Humidity | 3,000 hours | 1,500 hours |

CARE & CLEANING

To maintain their original beauty, Amarr aluminum full view doors should be cleaned occasionally using a mild soap solution, applied with a soft cloth or sponge. To avoid damaging the finish, do not use acidic or alkaline cleaners.

Door specifications and technical data subject to change without notice.

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Sectional door products from Amarr Company may be the subject of one or more U.S. and/or foreign, issued and/or pending, design and/or utility patents.

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