

Aluminum Full View Paint Finishes

Residential Amarr

Horizon HO1000 and Vista VI1000 Commercial Amarr 3552 and 3582

Actural color may vary from sample shown, ask for color sample before ordering

White KB-0101-KW PS-0101-WH

Bone White KB-0609-KI PB-0609-BN	lvory KB-0611-KJ PB-0611-IV	Sandstone KB-0607-KN PB-0607-SS	Burnt Sun KB-0612-KT PB-0612-SU	Sierra Tan KB-0621-KS PB-0621-SI
Beige KB-0603-KE PB-0603-BE	Light Seawolf Beige KB-0614-KF PB-0614-SW	Dove Gray KB-0615-KX PB-0615-VG	Slate Gray KB-0604-KL PB-0604-SY	Charcoal Gray KB-0605-KG PB-0605-CG
Patina Green KB-0616-KP PB-0616-AG	Dark Ivy KB-0617-KK PB-0617-IG	Hartford Green KB-0606-KA PB-0606-HA	Military Blue KB-0610-KM PB-0610-MB	Interstate Blue KB-0623-KU PB-0623-IB
Colonial Red KB-0622-KR PB-0622-CR	Boysenberry KB-0608-KY PB-0608-BY	Sage Brown KB-0620-KO PB-0620-GO	Quaker Bronze KB-0602-KQ PB-0602-DB	Super Black KB-0601-KB PB-0601-SB
Carnival Red II* KP-0726-KD	Classic Copper* KP-0727-KC	Champagne Pearl* KP-0728-KH	Pewter* KP-0729-KZ	Silver* KP-0730-KV
	$KB \text{ or } KP = P \setminus DF \text{ finish}$	PI	B or PS = POWDER COAT finis	sh

KB or KP = PVDF finish

PB or PS = POWDER COAT finish

 * Special order; longer lead time and price upcharge apply.

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PAINT FINISHES

Amarr aluminum full view doors are available with high-performance PVDF or powder coat finish. PVDF coating (commonly referred to as Kynar®) is known for its resistance to color fade and corrosion and can be produced in almost any custom or RAL color in-house with acceptable lead times. Due to pigmentation some powder coat colors in the yellow, orange, red and purple range offer only limited UV stability and are therefore not offered.

QUALITY

Through the use of a 5-stage chrome pretreatment system and an automated paint line, Amarr high-performance finishes are top quality with consistent results. All PVDF coatings meet or exceed AAMA 2604 standards while power coatings meet or exceed AAMA 2603 standards. With this technology and quality assurance inspections on every job for color, mil thickness, appearance and performance, you can be assured of the best possible finish.

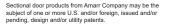
	AAMA 2604 Standards	AAMA 2603 Standards		
South Florida Weathering				
Color Retention	5 year - fade = 5 Delta E	1 year - "slight" fade		
Gloss Retention	5 year - 30% retention	N/A		
Erosion Resistance	5 year - 10% loss	N/A		
Chalk Resistance	5 year - chalk = 8	1 year - "slight" chalk		
Accelerated Testing				
Salt Spray	3,000 hours	1,500 hours		
Humidity	3,000 hours	1,500 hours		

CARE & CLEANING

To maintain their original beauty, Amarr aluminum full view doors should be cleaned occasionally using a mild soap solution, applied with a soft cloth or sponge. To avoid damaging the finish, do not use acidic or alkaline cleaners.

Door specifications and technical data subject to change without notice.

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